

FIG. 1

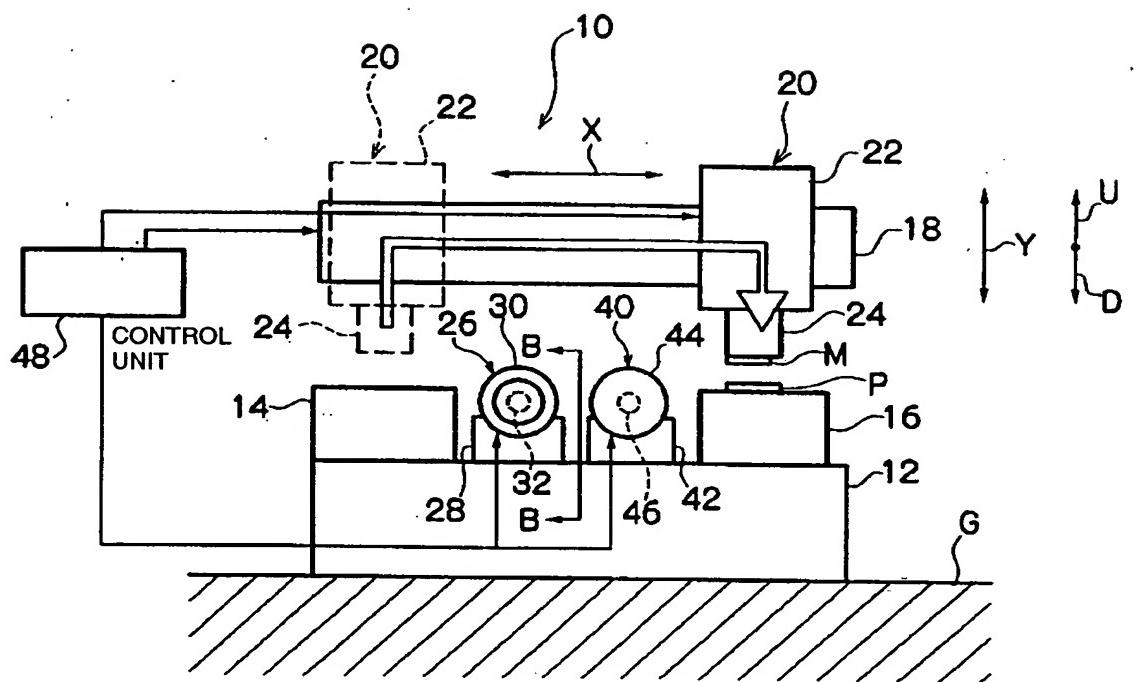


FIG. 2

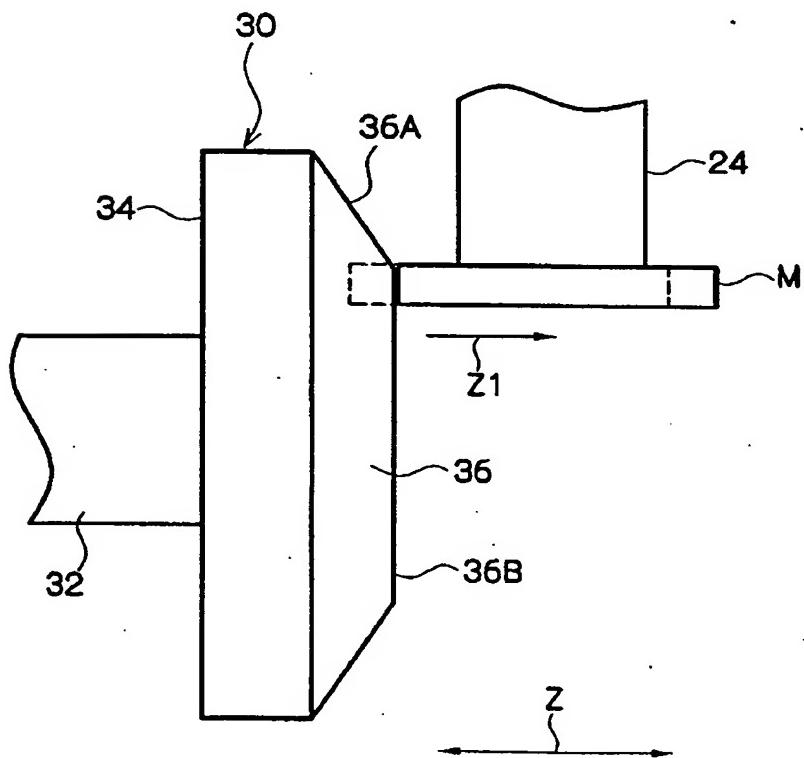
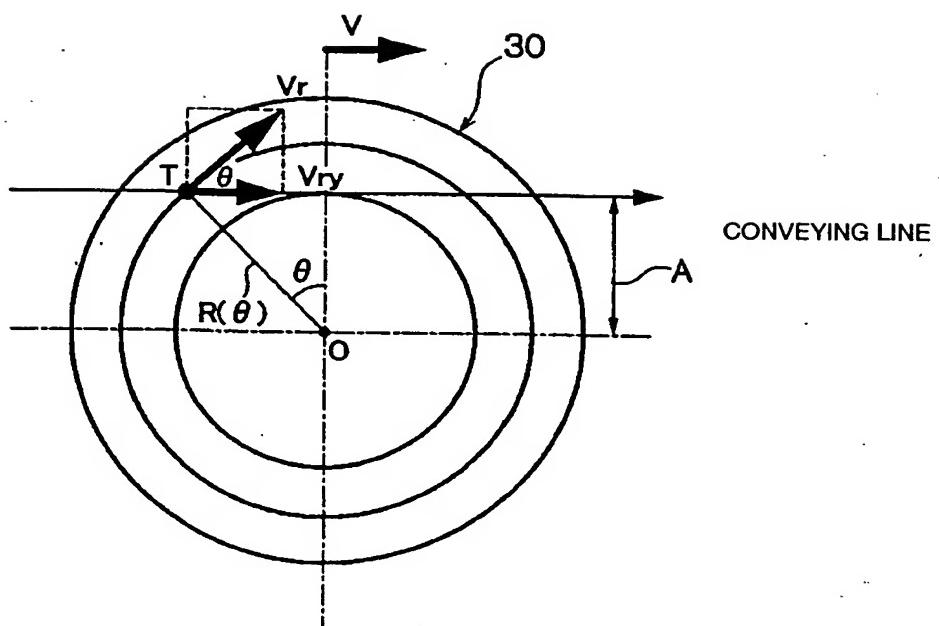


FIG. 3



PERIPHERAL VELOCITY OF SLOPED ROLLER

FIG. 4

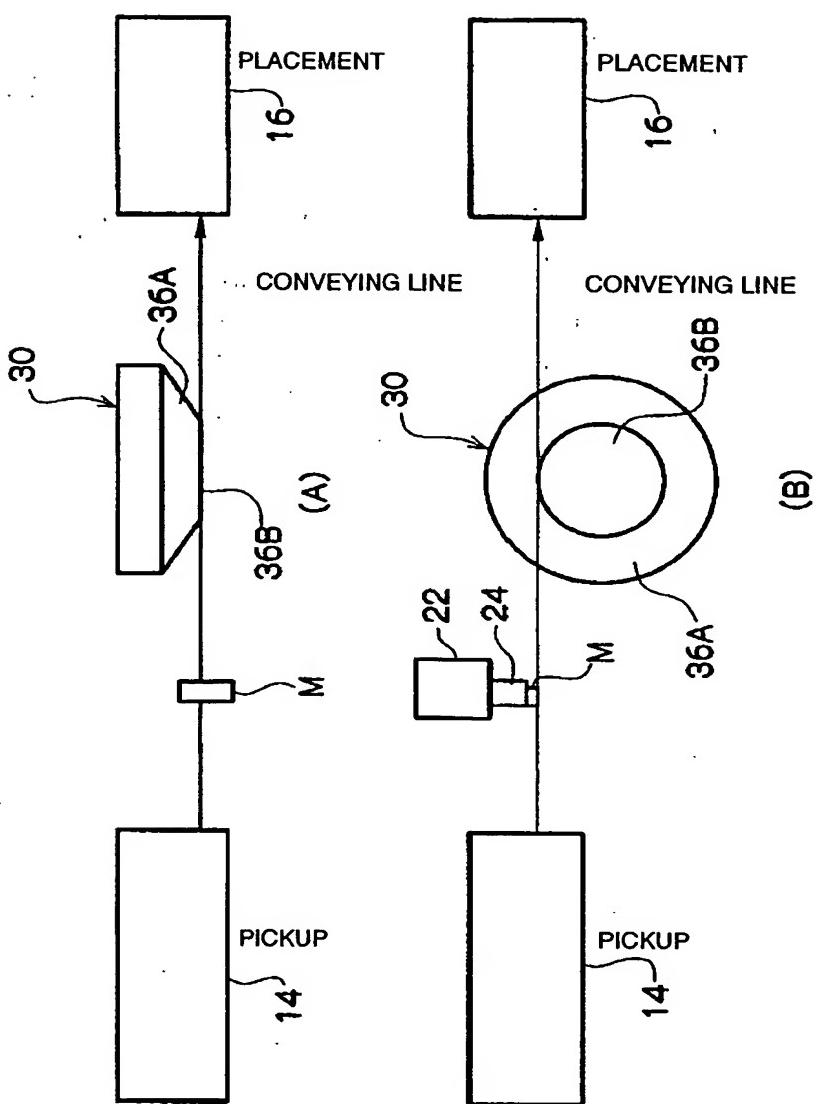


FIG. 5

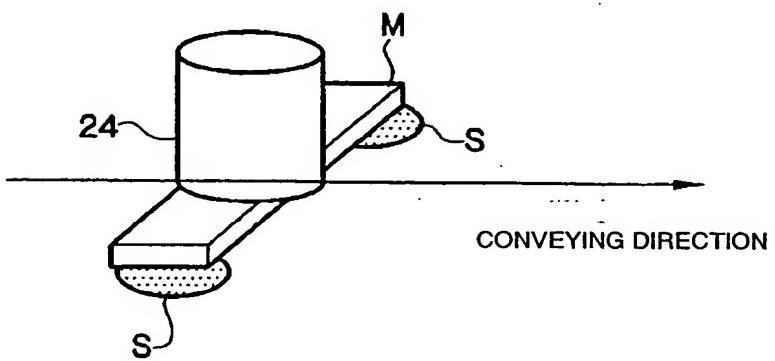


FIG. 6

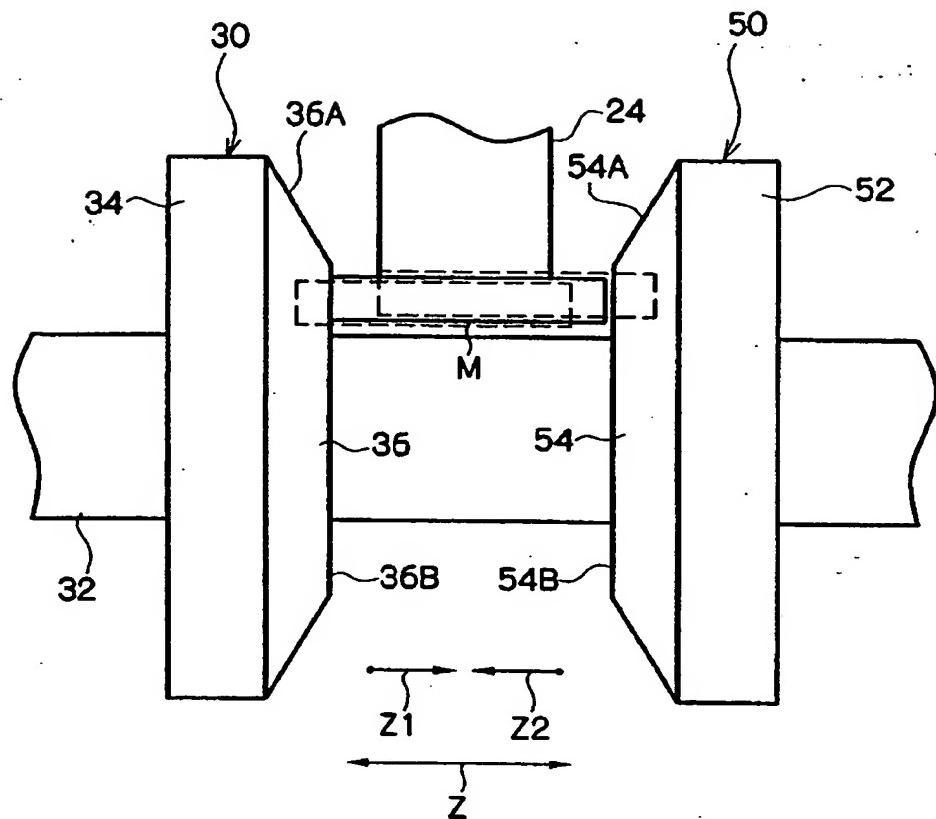


FIG. 7

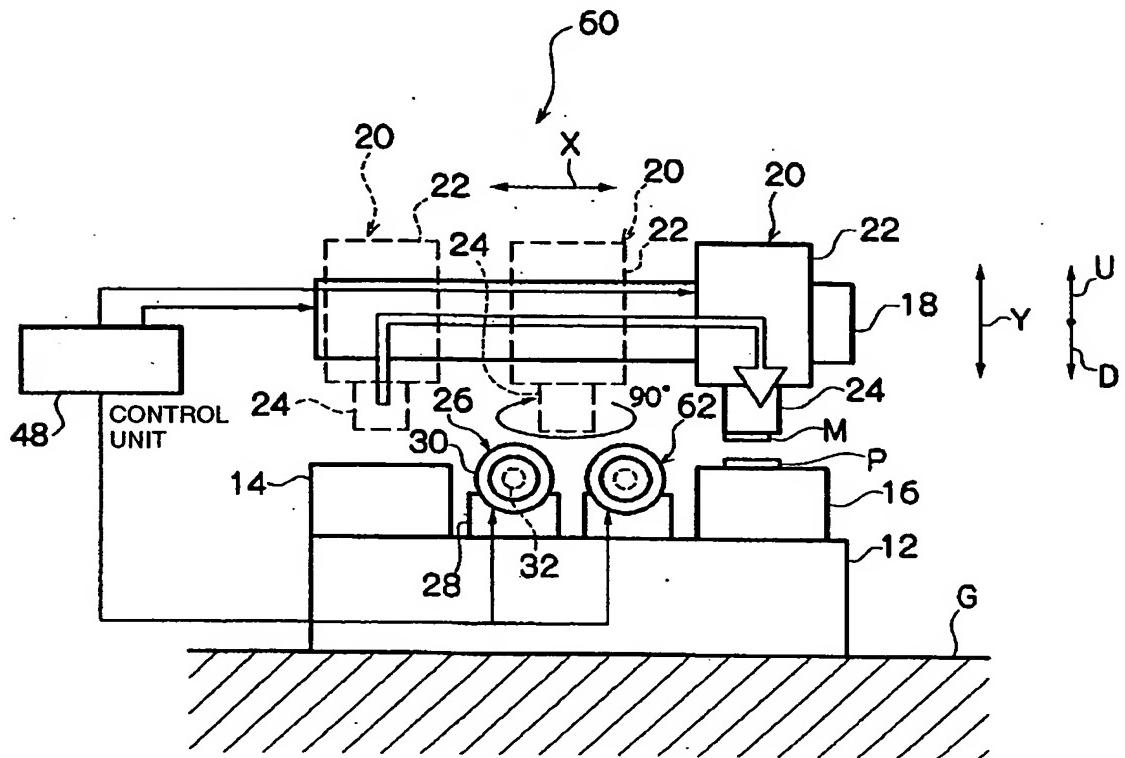


FIG. 8

